
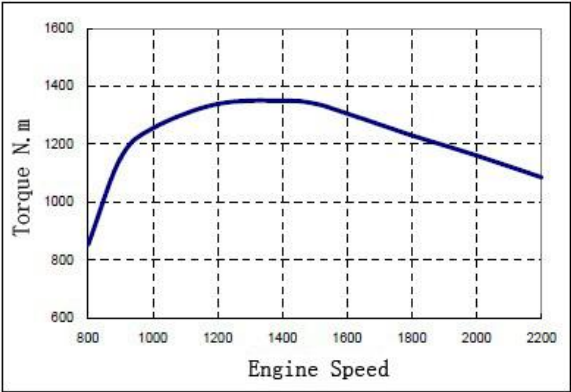
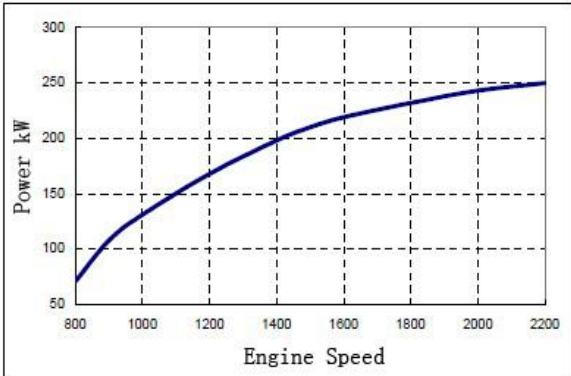


| | | | | |
|---|--|------------------------------------|------------------------------------|------|
|  | DONGFENG CUMMINS ENGINE PERFORMANCE CURVE | Engine Model L340 | Curve No. FR91719 | Date |
| | | | CPL Code 8686 | |

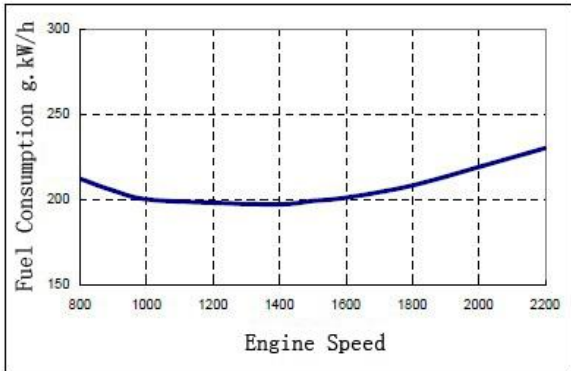
| | |
|------------------------------------|---|
| Displacement: 8.9L | Advertised Power: 250kW@2200 rpm |
| Bore: 114mm | 340HP@2200 rpm |
| Stroke: 145mm | Peak Torque: 1350N.m@1400 rpm |
| Fuel System: Direct Injection Pump | Aspiration: Turbocharged & Inter-cooled |
| Cylinders: 6 Cylinders, in Line | Rating Type: Continuous |



| Torque | |
|--------|------|
| rpm | N.m |
| 800 | 852 |
| 900 | 1150 |
| 1000 | 1255 |
| 1200 | 1339 |
| 1400 | 1350 |
| 1500 | 1340 |
| 1600 | 1305 |
| 1800 | 1230 |
| 2000 | 1160 |
| 2200 | 1085 |



| Power | |
|-------|-----|
| rpm | kW |
| 800 | 71 |
| 900 | 108 |
| 1000 | 131 |
| 1200 | 168 |
| 1400 | 198 |
| 1500 | 210 |
| 1600 | 219 |
| 1800 | 232 |
| 2000 | 243 |
| 2200 | 250 |



| Fuel Consumption | |
|------------------|--------|
| rpm | g/kW.h |
| 800 | 212 |
| 900 | 205 |
| 1000 | 200 |
| 1200 | 198 |
| 1400 | 197 |
| 1500 | 199 |
| 1600 | 201 |
| 1800 | 208 |
| 2000 | 219 |
| 2200 | 230 |

Performance data obtain under normal conditions, according to GB/T18297-2001 test conditions

Cummins Engine Co. Ltd

Diesel Engine for Vehicle Performance Data

Technical Request

| | |
|--|-----------------------------|
| Aspiration: | Turbocharged & Inter-cooled |
| Emission Certification | GB17691/GB14761 |
| Net Weight(Dry)-Engine Only-Average: | 650kg |
| Net Weight(Dry)-Engine with Heat Exchanger-Average | 680kg |
| Compression Ratio: | 16.6:1 |
| Distance from Center of Gravity to the Front Engine Block | 427mm |
| Distance from Center of Gravity to the Crankshaft Centerline | 163mm |
| Maximum Bending Moment at Rear Face of Block | 1356 N.m |
| Limit load of Thrust Bearing: | |
| Instantaneous maximum: | 5338 N |
| Continuous maximum | 2670 N |

Performance Characteristic

| | |
|---|------------|
| Idle Speed: | 700±100rpm |
| Maximum non-load speed: | 2500rpm |
| Over speed performance(within 15 seconds): | 3500rpm |
| Maximum Altitude at Continuous Operation: | 2000m |
| The clutch torque @ 800rpm: | 780N.m |
| When install exhaust braking: | |
| The limit exhaust pressure of Turbocharger export @3150 rpm | 450 kPa |
| Maximum power of Exhaust brake | 114kw |

| Engine Speed (RPM) | Oil Pressure (kPa) | Air Flow (m3/min) | Air Pressurized | | Exhaust Flow (m3/min) | Exhaust Temperature (°C) | Fuel Consumption (l/hr) | Heat Energy Loss | |
|-----------------------|-----------------------|----------------------|------------------|-----------------|--------------------------|-----------------------------|----------------------------|------------------|-------------|
| | | | Flow (kg/min) | Pressure kPa | | | | Coolant (KW) | Air (KW) |
| 2200 | 426 | 25.0 | — | 180 | 62 | 511 | 67 | 116 | 73 |
| 1400 | 327 | 16.0 | — | 140 | 38 | 540 | 46 | 72 | 33 |

LUBRICATION SYSTEM

Oil Sump Capacity:

Upper Limit: 23L

Lower Limit: 19L

Capacity of the whole system: 27.6 L

AIR SYSTEM

Air intake maximum temperature rise from Outside to the Turbocharger 15°C

The allowable maximum restriction when use Dry Air Filter

Medium: kPa (mmH2O) 2.9(300)

Heavy: kPa (mmH2O) 3.7(380)

The allowable maximum restriction when use dirty Filter Element: kPa (mmH2O) 6.2(635)

TURBOCHARGED & INTERCOOLED

Environment design parameters Stage II Stage III

The highest temperature of intake manifold: 55°C 50°C

Temperature after the cooling of the intercooler 25°C 20°C

The maximum allowable cold pressure difference before and after the intercooler: 16.7(125) kPa(mmHg)

The allowable minimum diameter of the intake manifold: 100mm

EXHAUST SYSTEM

The maximum exhaust resistance with exhaust manifold and muffler: kPa(mmHg) 10.0(75)

The allowable minimum diameter of the exhaust manifold: 75mm

FUEL SYSTEM

The maximum resistance of Fuel Pump when use clean filter 150mmHg

Maximum fuel return oil resistance: 520mmHg

COOLING SYSTEM

Engine Coolant Capacity: 11.1 L

The range of temperature adjustment for the Thermostat: 83-93 °C

The maximum pressure of Coolant(without pressure cap and thermostat closed) 290kPa

The highest coolant temperature (at engine exports): 100°C

Maximum degassing time 25mins

Maximum coolant flow to accessories 56 L/min

The lowest coolant temperature 70°C

Minimum speed of water-filling 19 l/min

Minimum coolant expansion volume relative to the system capacity 6 %

Water tank capacity without water expansion 6 L

Minimum allows pressure of pressure cap: 50 kPa

The alarm temperature of the coolant 104°C

The open temperature of louver N/A

Cooling ability of cooling system: Stage II Stage III

| | | |
|--|---------------|-------|
| The limit environmental temperature at rated speed | 45 °C | 42 °C |
| The limit environmental temperature at peak torque | 40°C | 37°C |
| 24V ELECTRICAL SYSTEM | | |
| Maximum resistance of starting circuit | 0.002Ω | |
| The cold start current when engine and the clutch separate: CCA | 510 | |
| COLD STARTING SYSTEM | | |
| The lowest cold starting temperature without auxiliary starting device | -10°C @120rpm | |
| The lowest cold starting temperature with starting device | -25°C@ 110rpm | |
| <i>Cummins Engine Co. Ltd</i> | | |
| <i>All data is subject to change without notice- contact Cummins for most recent data.</i> | | |