



DONGFENG CUMMINS ENGINE
PERFORMANCE CURVE

Engine Model
ISZ425-40

Curve No.
FR20239

CPL Code
43354

Date
04-June

Displacement: 13.0L

Bore: 130mm

Stroke: 163mm

Fuel System: Cummins XPI

Cylinders: 6 Cylinders, in Line

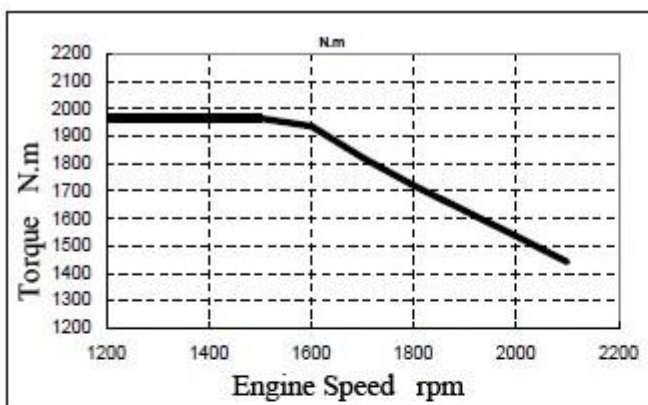
Advertised Power: 317kW@2100 rpm

425HP@2100 rpm

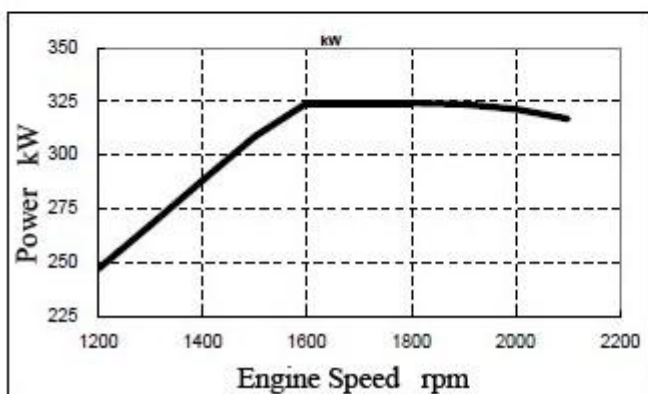
Peak Torque: 1966N.m@1200 rpm

Aspiration: Turbocharged & Inter-cooled

Rating Type: Continuous



Torque	
rpm	N.m
1200	1966
1300	1966
1400	1966
1500	1966
1600	1936
1700	1822
1800	1721
1900	1627
2000	1535
2100	1441



Power	
rpm	kW
1200	247
1300	268
1400	288
1500	309
1600	324
1700	324
1800	324
1900	324
2000	321
2100	317

Performance data obtain under normal conditions, according to GB/T18297-2001 test conditions

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Diesel Engine for Vehicle Performance Data

Technical Request

Aspiration:	Turbocharged & Inter-cooled
Emission Certification	GB17691-2005
Dry Weight: (without starter motor and air compressor)	1195kg
Wet Weight:	1265kg
Compression Ratio:	17:1
Distance from Center of Gravity to the Front Engine Block	519mm
Distance from Center of Gravity to the Crankshaft Centerline	201mm
Maximum Bending Moment at Rear Face of Block	1356 N.m
Limit load of Thrust Bearing:	
Instantaneous maximum:	9786 N
Continuous maximum	4893 N

Performance Characteristic

Idle Speed:	600-800rpm
Maximum non-load speed:	2300rpm
Over speed performance(within 15 seconds):	2625rpm
Maximum Altitude at Continuous Operation:	5200m
Torque available at clutch engagement	1152N.m

Engine Speed (RPM)	Oil Pressure (kPa)	Air Flow (m3/min)	Air Pressurized		Exhaust Flow (m3/min)	Exhaust Temperature (°C)	Fuel Consumption (l/hr)	Heat Energy Loss	
			Flow (kg/min)	Pressure kPa				Coolant (KW)	Air (KW)
2100	349	31.9	36.3	216	59.9	379	67.1	119.0	
1600	303	26.6	30.3	223	55.5	421	64	111.0	
1200	266	15.5	18.0	145	40.7	524	48.5	99.0	

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All values within ±5%.

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Diesel Engine for Vehicle Performance Data

LUBRICATION SYSTEM

Low oil pressure at idle:	89.6kPa
Capacity of the whole system:	45.42 L
Maximum flow of the lubrication system:	7.57L/min
The oil pressure range at heat engine:	207-345kPa

AIR SYSTEM

Air intake maximum temperature rise between ambient and the Turbocharger inlet	11.1 °C
Maximum intake air restriction:	
dirty filter :	6.2kPa
clean filter:	2.5kPa

EXHAUST SYSTEM

Max. back pressure imposed by complete exhaust system:	21kPa
Maximum allowable static bending moment at exhaust outlet flange:	27kPa
Exhaust pipe size normally acceptable:	125mm

FUEL SYSTEM

The maximum resistance of Fuel Pump when use clean filter@1800rpm	13.5kPa
Maximum fuel return oil resistance:	27kPa
Minimum capacity oil tank:	0.2m3/hr
Maximum fuel temperature: (at pump)	71 °C
Maximum fuel design flow:	204kg/hr

COOLING SYSTEM

Engine Coolant Capacity:	23.1L
The range of temperature adjustment for the Thermostat:	82 °C
The maximum pressure of Coolant(without pressure cap and thermostat closed)	407kPa
The highest coolant temperature (at engine exports):	102 °C
Maximum degassing time	25mins
Maximum coolant flow to accessories@1700rpm	76 L
The lowest coolant temperature	71 °C
Minimum speed of water-filling	19 l/min
Maximum coolant expansion volume relative to the system capacity	10%
Minimum coolant expansion volume relative to the system capacity	6 %
Minimum allows pressure of pressure cap:	103kPa
The alarm temperature of the coolant	107 °C
Minimum cooling capability	
Engine out coolant to ambient @ 1,600 RPM:	60.6 °C

Engine out coolant to ambient @ 1,200 RPM:	65.6°C
Charge air cooler to ambient @ 1,600 RPM:	23.9°C

ELECTRICAL SYSTEM

System voltage:	24V
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COLD STARTING SYSTEM

The lowest cold starting temperature without auxiliary starting device	15°C
The lowest cold starting temperature with starting device	30°C

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All data is subject to change without notice- contact Cummins for most recent data.