

Cummins Engine Co. Ltd

Diesel Engine for Vehicle Performance Data

Technical Request				
Aspiration:	Turbocharged & Inter-cooled			
Emission Certification	GB17691/GB14761			
Net Weight(Dry)-Engine Only-Average:	407kg			
Net Weight(Dry)-Engine with Heat Exchanger-Average	431kg			
Compression Ratio:	17.3:1			
Distance from Center of Gravity to the Front Engine Block	328mm			
Distance from Center of Gravity to the Crankshaft Centerline	155mm			
Maximum Bending Moment at Rear Face of Block	1356 N • m			
Limit load of Thrust Bearing:				
Instantaneous maximum:	3781 N			
Continuous maximum	1780 N			
Instantaneous inertia at Rotating: (without Flywheel)	0.25kg.m2			
Performance Characteristic				
Idle Speed:	750rpm			
Maximum non-load speed:	2800rpm			
Over speed performance(within 15 seconds):	4200rpm			
Maximum Altitude at Continuous Operation:	3000m			
The clutch torque @ 800rpm:	420N.m			
When install exhaust braking:				
The limit exhaust pressure of Turbocharger export @3150 rpm	414 kPa			
Maximum power of Exhaust brake	112kw			

Engine	Oil	Air	Air Pressurized		Exhaust	Exhaust	Fuel	Heat Ene	ergy
Speed	Pressure	Flow			Flow	Temperature	Consumption	Loss	
(RPM)	(kPa)	(m3/min)	Flow	Pressure	(m3/min)	(°C)	(l/hr)	Coolant	Air
			(kg/min)	kPa				(KW)	(KW)
2500	400	18.2	21	135	51	480	42.4	81	37
1500	350	10.1	11.5	110	28	480	26.9	50	19

Engine Model: EQB210-20 Curve No.: FR91363 All values within $\pm 5\%$.

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LUBRICATION SYSTEM			
Oil Sump Capacity:			
Upper Limit:		14.2L	
Lower Limit:		12.4L	
Capacity of the whole system:		16.4 L	
AIR SYSTEM			
Air intake maximum temperature rise from Outside to the Turbocharger	1	5℃	
The allowable maximum restriction when use Dry Air Filter			
Medium: kPa (mmH2O)	2.	9(300)	
Heavy: kPa (mmH2O)	3.7(380)		
The allowable maximum restriction when use dirty Filter Element: kPa (mmH2O)			
TURBOCHARGED & INTERCOOLED			
Environment design parameters	Stage II	Stage III	
The highest temperature of intake manifold:	55°C	50°C	
Temperature after the cooling of the intercooler	25°C	20°C	
The maximum allowable cold pressure difference before and after the intercooler:	16.7(125)	xPa(mmHg)	
The allowable minimum diameter of the intake manifold:	•	75mm	
EXHAUST SYSTEM			
The maximum exhaust resistance with exhaust manifold and muffler: kPa(mmHg)	10).0(75)	
The allowable minimum diameter of the exhaust manifold:		5mm	
The allowable maximum static bending moment of the Turbocharger exhaust flange		e 27N.m	
FUEL SYSTEM			
The maximum resistance of Fuel Pump when use clean filter	15	0mmHg	
Maximum fuel return oil resistance:		20mmHg	
COOLING SYSTEM			
Engine Coolant Capacity:	ç	0.0 L	
The range of temperature adjustment for the Thermostat:		-95 ℃	
The maximum pressure of Coolant(without pressure cap and thermostat closed)		276kPa	
The highest coolant temperature (at engine exports):		100℃	
Maximum degassing time	-	25mins	
Maximum coolant flow to accessories	4	1 L/min	
The lowest coolant temperature		70℃	
Minimum speed of water-filling		9 1/min	
Minimum coolant expansion volume relative to the system capacity		6 %	

Water tank capacity without water expansion	5 L		
Minimum allows pressure of pressure cap:	50 kPa		
The alarm temperature of the coolant	100°C		
The open temperature of louver	N/A		
Cooling ability of cooling system:	Stage II	Stage III	
The limit environmental temperature at rated speed	45 °C	42 °C	
The limit environmental temperature at peak torque	40℃	37℃	
24V ELECTRICAL SYSTEM			
Maximum resistance of starting circuit	0.002Ω		
The cold start current when engine and the clutch separate: CCA	12V 500	24V 250	
COLD STARTING SYSTEM			
The lowest cold starting temperature without auxiliary starting device	-10°C @120rpm		
The lowest cold starting temperature with starting device	-25°C@	Ø 110rpm	
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All data is subject to change without notice- contact Cummins for most recent data.			