

DONGFENG CUMMINS ENGINE PERFORMANCE CURVE

| Engine Model EQB140-20 | Curve No. FR91314 | |
|-------------------------------|----------------------|------|
| | CPL Code | Date |
| | 8493 | June |

Displacement: 3.9L

Bore: 102mm Stroke: 120mm

Fuel System: Boxu Pump

Cylinders: 4 Cylinders, in Line

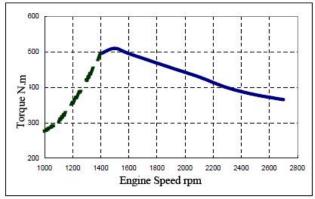
Advertised Power:103kW@2700 rpm

140HP@2700 rpm

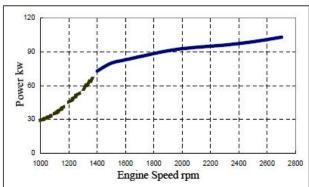
Peak Torque: 502N.m@1500 rpm

Aspiration: Turbocharged & Inter-cooled

Rating Type: Continuous



| rpm | Torque N.m | |
|------|------------|--|
| 1000 | 276 | |
| 1100 | 305 | |
| 1200 | 356 | |
| 1300 | 420 | |
| 1400 | 495 | |
| 1500 | 510 | |
| 1600 | 495 | |
| 1900 | 455 | |
| 2100 | 429 | |
| 2300 | 399 | |
| 2500 | 379 | |
| 2700 | 365 | |



| Pov | wer |
|------|-----|
| rpm | kW |
| 1000 | 29 |
| 1100 | 35 |
| 1200 | 45 |
| 1300 | 57 |
| 1400 | 73 |
| 1500 | 80 |
| 1600 | 83 |
| 1900 | 91 |
| 2100 | 94 |
| 2300 | 96 |
| 2500 | 99 |
| 2700 | 103 |

| 275 | | | <u>-</u> | ļ | - <u>-</u> |
|-----|--------------|---|----------|---|----------------|
| 250 | | | | | |
| 225 | | | | | |
| 200 | | - | | | |

| Fuel Consumption | | | | |
|------------------|--------|--|--|--|
| rpm | g/kW.h | | | |
| 1000 | 230 | | | |
| 1100 | 226 | | | |
| 1200 | 221 | | | |
| 1300 | 218 | | | |
| 1400 | 214 | | | |
| 1500 | 213 | | | |
| 1600 | 212 | | | |
| 1900 | 210 | | | |
| 2100 | 213 | | | |
| 2300 | 219 | | | |
| 2500 | 226 | | | |
| 2/00 | 234 | | | |

Performance data obtain under normal conditions, according to GB/T18297-2001 test conditions

Cummins Engine Co. Ltd

Diesel Engine for Vehicle Performance Data

Technical Request

Aspiration: Turbocharged & Inter-cooled

Emission Certification GB17691/GB14761

Net Weight(Dry)-Engine Only-Average:343kgNet Weight(Dry)-Engine with Heat Exchanger-Average362kgCompression Ratio:17.3:1Distance from Center of Gravity to the Front Engine Block269mm

Distance from Center of Gravity to the Crankshaft Centerline

Maximum Bending Moment at Rear Face of Block

168mm

1356 N.m

Limit load of Thrust Bearing:

Instantaneous maximum:3781 NContinuous maximum1780 NInstantaneous inertia at Rotating: (without Flywheel)0.143kg.m2

Performance Characteristic

Idle Speed:750rpmMaximum non-load speed:3150rpmOver speed performance(within 15 seconds):4200rpmMaximum Altitude at Continuous Operation:3000mThe clutch torque @ 800rpm:250N.m

When install exhaust braking:

The limit exhaust pressure of Turbocharger export @3150 rpm 414 kPa
Maximum power of Exhaust brake 112kw

| Engine | Oil | Air | Air Press | urized | Exhaust | Exhaust | Fuel | Heat Ene | rgy |
|--------|----------|----------|-----------|----------|----------|-------------|-------------|----------|------|
| Speed | Pressure | Flow | | | Flow | Temperature | Consumption | Loss | |
| (RPM) | (kPa) | (m3/min) | Flow | Pressure | (m3/min) | (℃) | (l/hr) | Coolant | Air |
| | | | (kg/min) | kPa | | | | (KW) | (KW) |
| 2700 | 400 | 12.4 | 14.3 | 130 | 35 | 500 | 29 | 58 | 24 |
| 1500 | 350 | 7.7 | 8.8 | 110 | 21 | 520 | 21 | 40 | 15 |

Engine Model: EQB140-20

Curve No.: FR91314 All values within $\pm 5\%$.

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Diesel Engine for Vehicle Performance Data

| LUBRICATION SYSTEM | | — |
|---|-------------------|---------------|
| Oil Sump Capacity: | | |
| Upper Limit: | 9.5L | |
| Lower Limit: | 7.5L | |
| Capacity of the whole system: | 10.9 L | |
| Capacity of the whole system. | 10.7 L | |
| AIR SYSTEM | | |
| Air intake maximum temperature rise from Outside to the Turbocharger | 15℃ | |
| The allowable maximum restriction when use Dry Air Filter | | |
| Medium: kPa (mmH2O) | 2.9(300) | |
| Heavy: kPa (mmH2O) | 3.7(380) |) |
| The allowable maximum restriction when use dirty Filter Element: kPa (mmH2O) | 6.2(635) | |
| | , , | |
| TURBOCHARGED & INTERCOOLED | | |
| Environment design parameters | Stage II Stage | III |
| The highest temperature of intake manifold: | 55°C 50°C | \mathcal{C} |
| Temperature after the cooling of the intercooler | 25°C 20°C | \mathbb{C} |
| The maximum allowiable cold pressure difference before and after the intercooler: | 16.7(125) kPa(mmH | (g) |
| The allowable minimum diameter of the intake manifold: | 65mm | - |
| ENVILLA LICITE CNACATERNA | | |
| EXHAUST SYSTEM | 10.0(75) | |
| The maximum exhaust resistance with exhaust manifold and muffler: kPa(mmHg) | 10.0(75) 75mm | |
| The allowable minimum diameter of the exhaust manifold: | | |
| The allowable maximum static bending moment of the Turbocharger exhaust flange | 2/IN.III | |
| FUEL SYSTEM | | |
| The maximum resistance of Fuel Pump when use clean filter | 150mmHg | |
| Maximum fuel return oil resistance: | 520mmHg | |
| | | |
| COOLING SYSTEM Engine Coolent Conscitu | 7.0 L | |
| Engine Coolant Capacity: The range of temperature adjustment for the Thermostat: | 7.0 L 83-95 °C | |
| The maximum pressure of Coolant(without pressure cap and thermostat closed) | 276kPa | |
| The highest coolant temperature (at engine exports): | 270KFa 100°C | |
| Maximum degassing time | 25mins | |
| Maximum coolant flow to accessories | 41 L/min | |
| | | |
| The lowest coolant temperature | 70℃ 10.1/min | |
| Minimum speed of water-filling | 19 l/min | |
| Minimum coolant expansion volume relative to the system capacity | 6 % | |

| Water tank capacity without water expansion | 5 | L |
|---|----------|-----------|
| Minimum allows pressure of pressure cap: | 50 | kPa |
| The alarm temperature of the coolant | 100 | 0℃ |
| The open temperature of louver | N | /A |
| Cooling ability of cooling system: | Stage II | Stage III |
| The limit environmental temperature at rated speed | 45 °C | 42 ℃ |
| The limit environmental temperature at peak torque | 40℃ | 37℃ |
| 24V ELECTRICAL SYSTEM | | |
| Maximum resistance of starting circuit | 0.00 | 02Ω |
| The cold start current when engine and the clutch separate: CCA | 12V 500 | 24V 250 |
| | | |

COLD STARTING SYSTEM

The lowest cold starting temperature without auxiliary starting device -10° C @120rpm The lowest cold starting temperature with starting device -25° C @ 110rpm

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All data is subject to change without notice- contact Cummins for most recent data.